



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-797-022
Job Sheet 176127



Part No: D206-797-022

Job Qty: 1 ea

Part Name: 206L / L1 / L3 / L4 Quick Release Heli-Utility-Basket™ Heavy Duty Lid - RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/17/18

Job Tracking No:

Due Date: 4/20/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV B SHEET 16 IPP Rev:A 10.11.29 new issue DD verf:JLM IPP Rev:B 11.02.10 as per IIN rev.A DD verf:JLM IPP Rev:C 11.09.12 @ chg 002 DD verf:EC IPP REV:D 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:E 12.07.24 AS PER ECN12-611 DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	4/20/18	4/20/18	0.00	0.00	Start Up Stores/Pkg-1		SMB
110	Packaging	1 pcs	4/20/18	4/20/18	0.00	0.00	Packaging1-3		SMB
115	QC	1 pcs	4/20/18	4/20/18	0.00	0.00	QC5		
120	QC	1 pcs	4/20/18	4/20/18	0.00	0.00	QC4		M.L.
125	DC	1 pcs	4/20/18	4/20/18	0.00	0.00	DC		M.L.
130	Packaging	1 pcs	4/20/18	4/20/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea	4/20/18	4/20/18	0.00	0.00	QC21		

Part Op 110 - ****Mask label plate to size of D4307 label, use scotchbrite red pad to lightly sand area for label, apply label
Descriptions: 115 - ***Inspect label on lid***
125 - Photocopy bluefile & type labels per PPPD206-797-022 CHG005
130 - Identify and pack for shipping as per PPP D206-797-022

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Fg. 996

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D206-797-211	206L / L1 / L3 / L4 Quick Release Mounting Provisions - Fits LH or RH	1 Ea (1 ea)	90-Start up Operation	SO 61601
D4272-012	Basket Assembly, Heavy Duty Lid, RH	1 Ea (1 ea)	90-Start up Operation	SO 54295

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D206-797-211	1	1	0
	D4272-012	1	1	0

Part Specifications

Specifications could not be found.

QA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																	
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Date : _____		MRB (QSI042) Approval _____																																																																			
Description \		Completed By _____																																																																			
 1270 Aberdeen Street Weymouth, ON K84 1K7 CANADA TEL: 1 813 832-8200 Email: sales@dartaero.com www.dartaerospace.com		Lead hand / Supervisor Approval Verification _____																																																																			
Date: 04/17/18		QC / QA Coordinator Approval _____																																																																			
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PAGE 1 OF 1

Part Number: D206-797-022

Description: HELI-UTILITY BASKET, HEAVY DUTY LID, RH

[illegible]

DCA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
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